

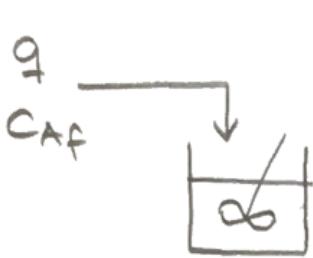
14/5-18

Föreläsning 7

Tenta 29/5-2017

1) Vid fyllning av satsreaktor: Semi-sats
(sats m. Inflöde)

Semi-batch



$$\text{MB: } \overset{\text{in}}{q C_{Af}} - \overset{\text{ut}}{0} - k C_A W = \frac{dN_A}{dt} \quad (1)$$

\uparrow
v eller W (beror på
enhet på k)

$$\frac{dN_A}{dt} = \frac{d(C_A V)}{dt} = C_A \frac{dV}{dt} + V \frac{dC_A}{dt} \quad (2) \quad (\text{produktregeln})$$

vid fyllning ändrar sig både C_A och V m. tiden

$$V = V_0 + q t \quad (3)$$

$$\frac{dN_A}{dt} = C_A q + (V_0 + q t) \frac{dC_A}{dt} \stackrel{(1)}{=} q C_{Af} - k C_A W$$

$$(V_0 + q t) \frac{dC_A}{dt} = q C_{Af} - (k W + q) C_A$$

$$\int_{C_{Af}}^{C_{Af,full}} \frac{dC_A}{(q C_{Af} - (k W + q) C_A)} = \int_0^{t_{full}} \frac{dt}{(V_0 + q t)}$$

$$\left[\ln(V_0 + q t) \cdot \frac{1}{q} \right]_0^{t_{full}} = \left[\ln(q C_{Af} - (k W + q) C_A) \frac{-1}{(k W + q)} \right]_{C_{Af}}^{C_{Af,full}}$$

$$\Rightarrow - \frac{(kW+q)}{q} \ln \frac{(V_0 + q t_{full})}{(V_0)} = \ln \frac{(q C_{Af} - (kW+q) C_{Afull})}{(q C_{Af} - (kW+q) C_{Af})}$$

$$t_{full} = \frac{V_{r0} - V_0}{q} = 3855$$

lös ut $C_{Afull} = 382,4 \text{ mol/m}^3$

När reaktor är full \Rightarrow Batchreaktor!

$$-k_C A W = \frac{dN_A}{dt}$$

$$V \text{ konst} \quad \frac{dN_A}{dt} = V \frac{dC_A}{dt}$$

$$-k_C A W = V \frac{dC_A}{dt}$$

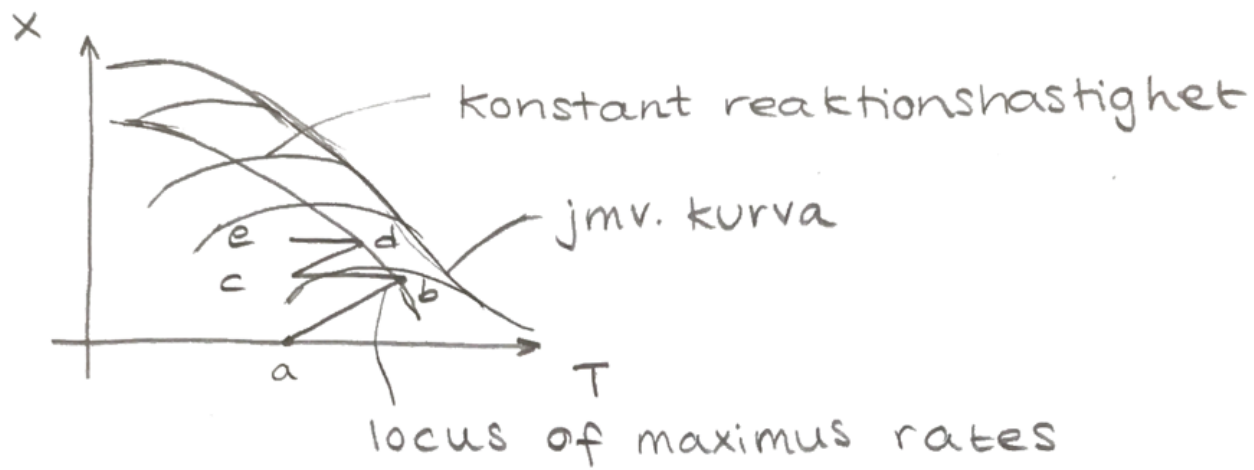
$$\int_{t_{full}}^{t_{tot}} - \frac{kW}{V} dt = \int_{C_{Afull}}^{C_{A+tot}} \frac{dC_A}{C_A}$$

$$- \frac{kW}{V} (t_{tot} - t_{full}) = \ln \frac{C_{A+tot}}{C_{Afull}}$$

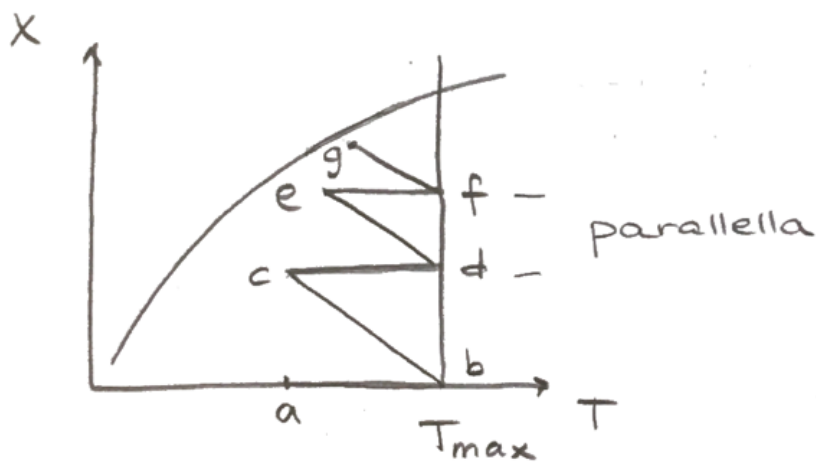
$$X = 0,75 \Rightarrow C_{A+tot} = C_{Af} (1-X) = 112,5 \text{ mol/m}^3$$

$$t_{tot} = - \frac{V}{kW} \ln \frac{C_{A+tot}}{C_{Afull}} + t_{full} = 3648 \text{ s}$$

2)

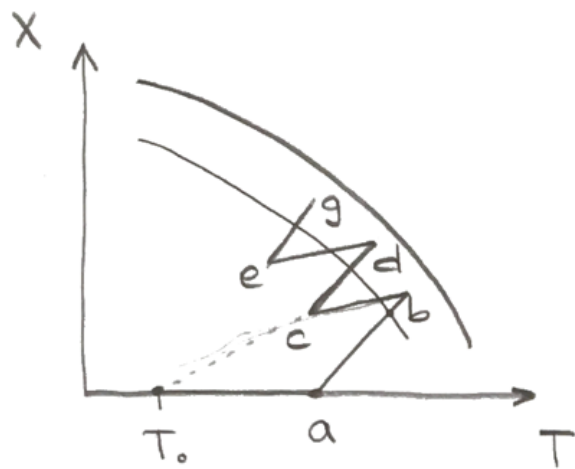


(viktigt att streck mellan b och c är raka då omsättningsgraden är samma)



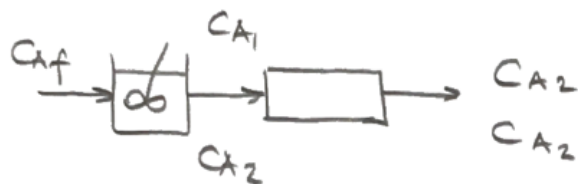
c, e, g - måste inte nödvändigtvis ha samma temp.

c) Cold-shot - man kyler/värmer.
 u. inflödet +
 blandar strömmarna.



Alla "reaktorlinjer" ska vara parallella.

3)



$$r_1 = k_1 C_A = A_1 e^{-E_{A1}/RT} \cdot C_A$$

$$r_2 = k_2 C_B^2 = A_2 e^{-E_{A2}/RT} \cdot C_B^2$$

söker: C_{B2}

MB tank: $q C_{Af} - q C_{A1} - 3k_1 C_{A1} V = 0 \quad (1)$

$q \cdot 0 - q C_{B1} + 2k_1 C_{A1} V - 2k_2 C_{B1}^2 V = 0 \quad (2)$

VB tank: $\sum F_{j0} C_{pj} (T_0 - T_{ref}) - \sum F_{j1} C_{pj} (T_1 - T_{ref}) + r_2 V (-\Delta H) = 0$

$T_{ref} = T_1$

(antar $\dot{q} = 0$)
 C_p - konst.

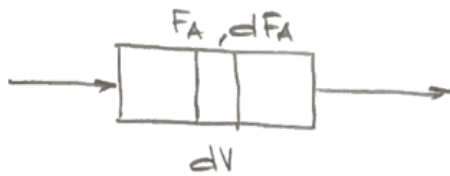
$$\Rightarrow \sum F_{j0} C_{pj} (T_0 - T_1) + 2k_2 C_{B1}^2 V (-\Delta H) = 0 \quad (3)$$

$(1) + (2) + (3) \Rightarrow C_{A1}, C_{B1}, T_1$

MB tub: $F_A - (F_A + dF_A) - 3k_1 C_A dV = 0$

$$\Rightarrow -dF_A = 3k_1 C_A dV$$

$$-q dC_A = 3k_1 C_A dV \quad (4)$$



map A

map B:

$$F_B - (F_B + dF_B) + 2k_1 C_A dV - 2k_2 C_B^2 dV = 0$$

$$q dC_B = (2k_1 C_A - 2k_2 C_B^2) dV \quad (5)$$

VB: Antar $\dot{Q} = 0$

$$\sum C_{pi} F_i dT = r(-\Delta H) dV$$

$$k_2 C_B^2 (-\Delta H) dV = \sum C_{pi} q C_i dT \quad (6)$$

$$(4) + (5) + (6) \Rightarrow C_{B_2}$$



$$MB: q C_{Af} - q C_{Ab} - k C_{As} \eta V = 0$$

film inre transport

$$Sh = \frac{k_c d_p}{D_A}$$

$$\Rightarrow k_c = \frac{Sh D_A}{d_p} = 0,01 \text{ m/s}$$

$$k_c (C_{Ab} - C_{As}) = k C_{As} \eta$$

$$C_{As} = \frac{k_c}{k\eta + k_c} C_{Ab}$$

$$qC_{Af} - qC_{Ab} - k \left(\frac{k_c}{k\eta + k_c} \right) C_{Ab} \eta V = 0 \Rightarrow V = 0,31 \text{ m}^3$$

Inre motstånd försummat $\Rightarrow \eta = 1$

$\eta = 0$ (∞ inre motst.)

$$\Rightarrow qC_{Af} - qC_{Ab} - kV \left(\frac{k_c}{k + k_c} \right) C_{Ab} = 0$$

$$\Rightarrow V = 0,3 \text{ m}^3$$

slutsats: Interna motståndet ej viktigt!

5) a) söker:

$$qC_A - q(C_A + dC_A) - kC_A dV = 0$$

$$-q dC_A = kC_A dV$$


$$\Rightarrow k = -\frac{q}{V} \ln \frac{C_A}{C_{Af}} = 0,0017 \text{ s}^{-1}$$

$$-q \ln \frac{C_A}{C_{Af}} = kV$$

Segregationsmodellen

$$\bar{X} = \int_0^{\infty} (1 - e^{-kt}) \cdot E(t) dt = 0,77$$

b) Skerhet S^3  mycket skev

c) Spridning σ^2  mycket spridning